Benefits

- New Partnerships
- Increased visibility
- Improved education / employment opportunities
- Meets Accreditation and Association requirements
- Real-world impact

Challenges

- Faculty and Student Buy-In
- Ingest Workflow Design
- Metadata Consistency
- Embargos and copyright
- Project format changes

Lessons Learned

Be upfront on expectations and workload
Explain author rights and expect questions
Willingness to make changes to the process is vital